

Art Metal Products Gym and PE Athletic Unibody All-Welded Lockers

General: Lockers shall be "Art Metal Products Gym and PE Athletic All-Welded Lockers" as manufactured by Art Metal Products or approved equal. All lockers shall be factory-assembled, of all MIG welded construction, in multiple column units to meet job conditions. Assembly of locker bodies by means of bolts, screws, or rivets will not be permitted. Welding of knockdown locker construction is not acceptable. Grind exposed welds and metal edges flush and make safe to touch.

Lockers shall be **GREENGUARD GOLD CertifiedSM**.

Finishing: All locker parts to be cleaned and coated after fabrication with a seven stage zinc/iron phosphate solution to inhibit corrosion, followed by a coat of high grade enamel electrostatically sprayed and baked at 325 degrees Fahrenheit for a minimum of 30 minutes to provide a tough durable finish. Standard stock color to be 708 Midnight Ebony body with 721 Relay Red doors. Color can be selected from manufacturer's standard list of colors and two-tone color combination shall be at no additional cost with the locker body, frame and trim chosen from one color and the doors may be one of any other color chosen from manufacturer's standard selection. Additional lead-time applies for non-stock colors

Wardrobe Doors: Doors 20" high and over and 15" wide and under shall be fabricated from single sheet prime 14 gauge with single bends at top and bottom and double bends at the sides. The channel formed by the double bend at the latch side is designed to fully conceal the lock bar. Doors to be perforated with 5/8" x 1-1/2" diamonds.

Seamless Drawn Stainless Steel Recessed Locker Handle: All wardrobe doors shall have a seamless drawn stainless steel recessed handle shaped to receive a padlock or built-in combination lock. The recess pan shall be deep enough to have the lock be completely flush with the outer door face. A finger lift/padlock hasp shall protrude through the top of the handle for easy opening of the locker door.

Wardrobe Door Latching: The latching mechanism shall be finger lift control type constructed of 14 gauge (minimum) steel with a nylon cover that has a generous finger pull. Spring activated nylon slide latches shall be completely enclosed in the lock channel allowing doors to close with the lock in the locked position. Locking device shall be designed for use with either built-in combination locks or padlocks. Latch hooks shall be 12 gauge (minimum) and shall be MIG welded to vertical frame member. Provide three latch hooks for doors 48" and over and two for doors under 48".

Box Doors: Doors 18" high and under to be fabricated from single sheet prime 14 gauge with single bends at top, bottom and sides. Doors shall include a combination friction catch door pull. Padlock Strike Plates are optional. Doors shall be fabricated to accept a built-in combination lock or padlock. Doors with projecting spring latches shall not be acceptable. Doors to be perforated with 7/16" x 15/16" diamonds.

Door Hinges: Hinges for wardrobe doors shall not be less than 16 gauge continuous piano type, securely riveted to frame and welded to the door. All doors shall be right hand side hinged.

Unibody / Vertical Side Panels: Shall be of integral frame and side wall construction manufactured from 16 gauge sheet steel. The one-piece side/frame shall be formed to provide a continuous door strike on the hinge side. An additional continuous vertical door strike shall be achieved at the latch side by MIG welding a 16 gauge full height channel frame member to the integral locker side producing a rigid torque-free welded locker body. The frame shall include a tab which engages a slot in the base locking the side panel and frame into position. Sides to be diamond perforated for added ventilation.

Integral Frame Locker Base: 16 gauge formed sheet steel with double return flanges at the front and rear. A full depth horizontal channel shall be MIG welded under the locker bottom front-to-back at the left and right side of each welded locker unit as well as beneath each vertical side panel for maximum rigidity.

Flat Tops: Shall be formed of one piece of 16 gauge cold rolled sheet steel and shall be an integral part MIG welded to each vertical side panel frame member and be continuous to cover the full width of a multiple locker unit.

Hat Shelves, Intermediate Shelves And Bottoms: Shall be 16 gauge sheet steel, have double bends at front and shall be MIG welded to the sides.

Backs: Shall be 18 gauge cold rolled sheet steel, be continuous to cover a multiple twin-framed unit and be welded to each vertical side panel.

Locks (If Required): Shall be master keyed to one system for the entire project. (See lock use chart for suggested lock application).

Equipment: Furnish each locker with the following items, unless otherwise shown.

Single tier lockers: Openings 72" high shall include one hat shelf, one double prong ceiling hook and a minimum of two single prong wall hooks.

Double tier lockers: Openings 36" high shall include one double prong ceiling hook and a minimum of two single prong wall hooks.

Lifetime Warranty: Art Metal Products All-Welded Lockers are covered against all defects in materials and workmanship excluding finish, damage resulting from deliberate destruction and vandalism under this section **for the lifetime of the facility.**